



# POLY FLEX

## SBS Modified Bitumen Membrane



### Description:

**POLY FLEX** is high-performance prefabricated waterproofing membrane, especially formulated and composed of selected distilled bitumen modified with S.B.S Polymer resin ,antioxidant additives reinforced carrier of non-woven polyester The extra strength of **POLY FLEX** makes it particularly suitable for applications subject to expansion and contraction

### Standard:

ASTM D6164

### Features:

- Resistant to ageing
- Stable at high temperature
- Strong adhesion to concrete substrate
- Chemically stable
- Resistant to tear and puncture
- Root proof
- Resistant to organic salt solutions, dilute acids, alkalis, sulfate and chloride
- Flexible at low temperature
- Compatible with most roofing product
- Flashing made on the spot by using same membrane
- Easy to apply
- Resistant to UV

### Uses:

Waterproofing for Roofs, Retaining walls, Terraces, underground foundation, basement, tank where high flexibility is needed for shaping corners, edges

### Application Instruction:

- Surfaces onto which the membrane is to be applied must be sound, clean and dry. Dust, loose material and protrusions must be removed and cracks, holes etc. made good.
- Priming: Apply one coat of **AIWIN PRIMER** or **AIWIN PASTA 3** to all surfaces and allow it to dry. Primed surfaces must be covered within the same day. If left exposed for longer periods, clean and re-prime before applying the membrane.
- Membrane Application: Position the rolls carefully with the correct orientation before the torching operation begin. Heat the lower surface of the rolls with a propane gas torch and unroll as the bitumen begins to melt. Maintain minimum 10cm side laps and 10cm end laps between rolls, staggering the joints where possible. All seams must be heat sealed from the top to ensure watertight laps.
- The membrane may be loosely laid partial or fully bonded, depending on the Structure and specifications.

### Storage and material Handling:

The rolls should always be stored vertically in shaded area .normally the plates should not be stacked one over the other however ,if a wooden board is used in between ,two pallets may be stacked one over the other

### Health & Safety:

- Roofing torches have been successfully used for many years how ever since an open flame is present, fire extinguishers should be available in the site
- Labor should wear personal protective tools such as gloves and goggles during application



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### TECHNICAL SPECIFICATIONS

CHARACTERISTICS	STANDARD	VALUES		
		160g/m <sup>2</sup> polyester	180g/m <sup>2</sup> polyester	200g/m <sup>2</sup> polyester
ROLL DIMENSION	ASTM D5147 / EN 1848-1	1 X 10m ± 1%	1 X 10m ± 1%	1 X 10m ± 1%
SURFACING		PE film or colored slates (white ,Gray,Red,Green ) or Aluminum foil		
REINFORCEMENT	ASTM D6222 / BS747	160g/m <sup>2</sup> Polyester	180g/m <sup>2</sup> Polyester	200g/m <sup>2</sup> Polyester
THICKNESS ± 5%	ASTM D5147 / EN 1849-1	3,4,5 mm	4,5 mm	4,5mm
MEMBRANE WEIGHT	ASTM D 5147 / EN 1849-1	3,4,5 Kg/m <sup>2</sup>	4,5 Kg/m <sup>2</sup>	4,5Kg/m <sup>2</sup>
PUNCTURE RESISTANCE	ASTM D5147/ EN12691	Not perforated at ≥25 kg Class L4		
PENETRATION AT 25°C, DMM	ASTM D 5 / EN 1426	25 ±5	25 ±5	25 ±5
SOFTENING POINT °C	ASTM D 36 / EN 1427	≥120	≥130	≥130
COLD FLEXIBILITY	ASTM D5147 / EN 1109	-10°C	≤-15°C	≤-20°C
TENSILE STRENGTH(L)	ASTM D 5147 /EN 12311-1	650 N/5 cm	850N/5 cm	960N/5 cm
TENSILE STRENGTH(T)	ASTM D 5147 /EN 12311-1	550 N/5 cm	750 N/5 cm	820 N/5 cm
ELONGATION (L)	ASTM D 5147 /EN 12311-1	35%	42%	50%
ELONGATION (T)	ASTM D 5147 /EN 12311-1	40%	50%	55%
TEAR STRENGTH (L)	ASTM D4073 / EN 12310-1	220 N	360 N	450 N
TEAR STRENGTH(T)	ASTM D4073 / EN 12310-1	210 N	340 N	420 N
HYDROSTATIC RESISTANCE	ASTM D 5385/ EN 1928-1	Pass , Watertight after 24 hrs. under 6m of water		
WATER ABSORPTION	ASTM D1228/ EN 1928	Pass , Less than 1%		
WATER VAPOR TRANSMISSION	ASTM E 96 / EN ISO 12572	≤0.5 g/m <sup>2</sup> /24hr		
DIMENSION STABILITY	ASTM D 5147 /EN 1107-1	Stable at 100°C		
FLOW RESISTANCE IN VERTICAL AT 90°C	ASTM D 5147 /EN 1110	≤0.5 mm	≤0.5 mm	≤0.5 mm
AGEING	ASTM D4799/ EN 1297	No signs of deterioration		
LAP JOINT STRENGTH	ASTM D6164EN12317-1 L ASTM D6164 EN12317-1 T	600 N/5cm 500 N/5cm	800 N/5cm 700 N/5cm	900 N/5 cm 800 N/5cm
WATER TIGHTNESS TO LIQUID WATER	ASTM D7281/ EN 1928-1	Pass , > 400 Kpa	Pass , > 400 Kpa	Pass , > 400 Kpa
DIELECTRIC CONSTANT (K)	ASTM D-150/ IEC 60250	2.5	2.5	2.5
DIELECTRIC RIGIDITY	ASTM D149 / IEC 60243	14kv /mm	14kv/mm	14kv/mm
AVERAGE GRANULES LOSS FOR MINERAL SLATED FINISH	ASTM -D4977/ EN 12039	Less than 200 g/m <sup>2</sup>		
REACTION TO FIRE	EN 13501	Euroclass F	Euroclass F	Euroclass F
VOC		<ppm 100	<ppm 100	<ppm 100
CHEMICAL RESISTANCE		Membranes are resistance to chloride salts, sulphate and phosphate found in ground water		
REACTION TO FIRE	EN 13501-1	Euroclass F		

This product data sheet supersedes all previous data publication pertaining to this product  
Variation of ±5% in thickness, ±10% in weight, and 20% in tensile and 15% in elongation is acceptable according to ASTM and EN 13969 standards  
Aiwin reserve the right to change said values without advance notice but without affecting the quality of the product